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Torque . when it does have

power, it is at a higher rpm

than normal. The SmartTorque

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system Cummins developed
adds roughly 200 lb. Cummins
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Manual Contents. (15 Nm);
then, re-torque to 11 ft.
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203 Nm, 150 lb.ft. Step 2 =
407 Nm, 300 lb.ft. Step 3 =
Rotate 90 degrees. Click for
ISX QSX Signature Cylinder
Head torque sequence.

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Torque Value: 17 n•m [150
in-lb] [https://quickserve.c
ummins.com/qs3/portal/servic
e/manual/en/3666239/](https://quickserve.cummins.com/qs3/portal/service/manual/en/3666239/)

7/10/2018... Page 14 Torque
Value: 15 n•m [133 in-lb]

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Use a small amount of Lubriplate™ multi-purpose lubricant in the grooves on the bottom of the timing actuators (2). Install the actuator gasket (3) onto each actuator, making sure to align each properly. <http>

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Head Bolt Torque Step 1 =
203 Nm, 150 lb.ft Step 2 =
407 Nm, 300 lb.ft Step 3 =
+90 degrees Cummins ISX15
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manifold gasket between the
exhaust manifold and the
cylinder head.

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torques are: main bearing
cap bolts connecting rod cap
bolts cylinder head bolts
close.

Cummins ISX15 and QSX15
manuals and spec sheets

NOTICE: Do not dip the

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entire cylinder head
mounting bolt in oil as the
excessive oil could lead to
improper torque results. 10.
Coat the threads and
underside of the bolt heads
with clean engine oil before
installation. NOTE: If

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Reusing the head bolts, make sure they do not exceed the maximum bolt length of 194 mm (7.638 inches). 11.

Removal and Installation of
the DD13, DD15, DD16 Cylinder
Head

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Broken Bolt introduced its custom ISX broken bolt removal kit. The Cummins ISX engine demands a specialized kit to address its unique characteristics and exhaust manifold maintenance

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